CLEANSING-MASK

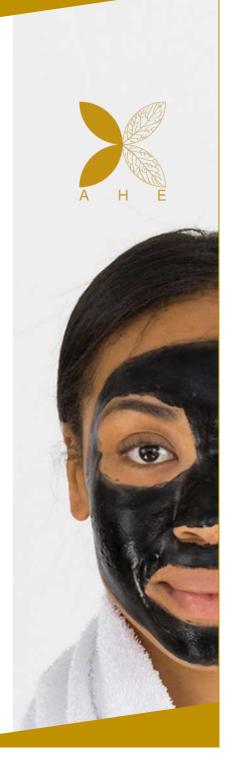
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Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	60,60
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
W	CITRIC ACID	Citric Acid	0,10
Т	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
Т	JAGUAR S	Cyamopsis Tetragonoloba (Guar) Gum	1,00
D	PLANTACARE 1200 UP	Lauryl Glucoside	10,50
D	AMISOFT ECS-22W	Aqua + Disodium Cocoyl Glutamate	10,00
D	EMULPHARMA ECO 10	Polyglyceryl-10 Laurate	2,00
В	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
Р	PERFUME NICE DAY 441411	Parfum	0,80

Total: 100,00

Procedure:

- 1. Heat up water phase (phase W) to 80°C.
- Add thickener phase (phase T) to water phase under stirring with IKA paddle stirrer at 200 rpm.
- 3. Cool down with IKA paddle stirrer at 200 rpm.
- Add detergent phase (phase D) at below 40°C and reduce the stirrer speed to 100 rpm.
- 5. At below 40°C add Alpin Heilmoor Extract™ (phase B).
- 6. At below 30°C add perfume phase (phase P).
- 7. Stir for another 15 min until a homogeneous product is obtained.



W = Water phase; T = Thickener phase; D = Detergent phase; B= Beads phase; P = Perfume phase

FACIAL-

DAY CREAM oily skin

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Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	72,95
W	ARLACEL LC MBAL PW- (MV) SP	Sorbitan Stearate + Sorbityl Laurate	3,00
W	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	2,50
F	CRODAMOL ML MBAL- LQ-(RB)	Myristyl Lactate	5,00
F	TEGOSOFT MM	Myristyl Myristate	5,00
F	TEGOSOFT SH	Stearyl Heptanoate	5,00
F	SYMCOLOR FOOD COLOR CHLOROPHYL	CI 75810 (Copper Chlorophyll) + Helianthus Annuus (Sunflower) Seed Oil	0,20
Т	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
Т	UNIQSENS SFE SYSTEM	Pectin + Xanthan Gum + Carrageenan	0,75
Р	PERFUME NICE DAY 441411	Parfum	0,60
		Total:	100,00

Procedure:

- 1. Separately heat up water and fat phase (phase W+F) to 80°C
- 2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
- 3. Add thickener phase (phase T) and homogenize for 2 min at 20.000 rpm with homogenizer.
- 4. Cool down with IKA paddle stirrer at 300 rpm.
- 5. At below 35°C add perfume phase (phase P).
- 6. Finally homogenize for 2 min at 15.000 rpm.



W = Water phase; F = Fat phase; T = Thickener phase; P = Perfume phase

FACIAL-

DAY CREAM sensitive skin

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		10	
Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	68,75
W	HAMAMELIS LEAVES BIO EXTRACTIVE	Glycerin + Aqua + Hamamelis Virginiana Leaf Extract	5,00
W	ARLACEL LC MBAL PW- (MV) SP	Sorbitan Stearate + Sorbityl Laurate	3,00
W	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	1,50
F	CRODAMOL ML MBAL- LQ-(RB)	Myristyl Lactate	5,00
F	TEGOSOFT MM MB	Myristyl Myristate	5,00
F	COCOA BUTTER REFINED	Theobroma Cacao (cocoa) Seed Butter	2,00
F	ALMOND OIL COLD PRESSED, KBA	Prunus Amygdalus Dulcis (sweet Almond) Oil	2,00
F	SHEABUTTER REFINED	Butyrospermum Parkii Butter	2,00
Т	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
Т	UNIQSENS SFE SYSTEM	Pectin + Xanthan Gum + Carrageenan	0,75
		Total:	100,00

Procedure:

- 1. Separately heat up water and fat phase (phase W+F) to 80°C.
- 2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
- 3. Add thickener phase (phase T) and homogenize for 2 min at 20.000 rpm with homogenizer.
- 4. Cool down with IKA paddle stirrer at 300 rpm.
- 5. Finally homogenize for 2 min at 15.000 rpm.



W = Water phase; F = Fat phase; T = Thickener phase

FACIAL

CLEANSING GEL

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Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	65,15
Т	KELTROL V	Xanthan Gum	1,50
D	AMISOFT CS-22W	Sodium Cocoyl Glutamate + Disodium Cocoyl Glutamate + Water	15,00
D	ARGAN OIL COLD PRESSED, KBA	Argania Spinosa Kernel Oil	1,00
D	PANTHENOL 75 W	Panthenol + Aqua + Citric Acid	1,35
D	PLANTACARE 1200 UP	Lauryl Glucoside	1,75
D	PLANTACARE 2000 UP/MB	Decyl Glucoside	1,75
D	PLANTACARE 818 UP	Coco Glucoside	8,00
D	SYMDIOL 68	1,2-Hexanediol + Caprylyl Glycol	0,50
D	SYMSAVE H	Hydroxyacetophenone	0,50
Р	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	2,50
Р	PERFUME NICE DAY 441411	Parfum	1,00
		Total	100.00

Total: 100,00

Procedure:

- 1. Heat up water phase (phase W) to 80°C.
- 2. Add thickener phase (phase T) to water phase under stirring with homogenizer at 10.000 rpm.
- 3. Homogenize for 2 min at 15.000 rpm until a lump-free gel is formed.
- 4. Cool down with IKA paddle stirrer at 200 rpm.
- 5. Add the detergent phase (phase D) at below 40°C and reduce the stirrer speed to 100 rpm.
- 6. At below 30°C add pigment phase (phase P).
- 7. Stir for a further 15 min until a homogeneous product is obtained.



W = Water phase: T = Thickener phase: D = Detergent phase: P = Pigment phase

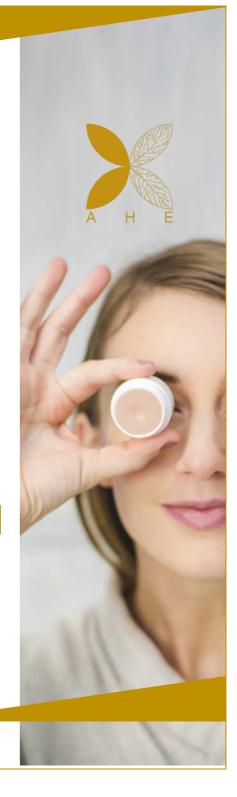
LIP BALM

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Phase	Ingredient	INCI	%
F	CASTOR OIL COLD PRESSED KBA	Ricinus Communis (Castor) Seed Oil	57,40
F	ALMOND OIL COLD PRESSED KBA	Prunus Amygdalus Dulcis (Sweet Almond) Oil	20,10
F	DERMOFEEL VISCOLID MB	Hydrogenated Vegetable Oil	8,00
F	SOFTISAN 649	Bis-Diglyceryl Polyacyladipate-2	5,00
F	SHEABUTTER RAW KBA	Butyrospermum Parkii Butter	3,00
F	MANGO BUTTER KBA, DEODORIZED	Mangifera Indica (Mango) Seed Butter	3,00
F	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	1,50
F	COCOA BUTTER DEODORIZED KBA	Theobroma Cacao (Cocoa) Seed Butter	1,00
Α	AROMA RASPBERRY NI	Aroma	1,00
		Total:	100,00

Procedure:

- 1. Heat up fat phase (phase F) to 80°C until all components are clearly melted.
- 2. Cool down with IKA paddle stirrer at 300 rpm.
- 3. At below 35°C add aroma phase (phase A).
- As soon as a turbidity is visible, homogenize for 2 min with homogenizer at 20.000 rpm.
- 5. Fill immediately.



F = Fat phase; A = Aroma phase

PEEL-OFF-MASK

1/10		

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	58,65
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
Т	POVAL 10-98	Polyvinyl Alcohol	10,00
Р	ETHANOL 96% (604 OR 642)	Alcohol, denat.	15,00
Р	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
Р	92507 ORANGE OIL	Citrus Aurantium Dulcis (Orange) Peel Oil	1,00
Р	DERMOFEEL TOCO 70 NON GMO	Tocopherol + Helianthus Annuus (Sunflower) Seed Oil	0,35
Р	MICROCARE EMOLLIENT PTG	Pentylene Glycol	5,00
		Total:	100,00

Procedure:

- Heat up water phase (phase W) to 90°C. Add polyvinyl alkohol (phase V) in portions to the water phase while stirring and keep temperature.
- 2. When the total amount of polyvinyl alcohol has been added, balance water and keep the temperature for at least 30 minutes.
- 3. Cool down while stirring with a paddle stirrer at 500-700 rpm.
- 4. At below 35°C reduce stirring speed to 200 rpm and add the perfume phase (phase P).
- After complete distribution of the perfume phase, stir again for 15 min at 500-700 rpm until a homogeneous product is obtained.



W = Water phase; T = Thickener phase; P = Perfume phase

PURIFYING-MASK

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Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	65,55
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
W	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
F	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
F	Softigen Pura	Olus Oil	5,00
F	DERMOFEEL GSC SG	Glyceryl Stearate Citrate	4,00
F	DERMOFEEL MT 70 NON GMO	Tocopherol + Helianthus Annuus (Sunflower) Seed Oil	0,35
F	LANETTE 22	Behenyl Alcohol	3,00
F	LANETTE O	Cetearyl Alcohol	3,00
Т	EUTANOL G	Octyldodecanol	3,00
Т	SILIGEL	Xanthan Gum + Lecithin + Sclerotium Gum + Pullulan + Silica	0,50
Р	PERFUME NICE DAY 441411	Parfum	0,60
		Total:	100,00

Procedure:

- 1. Separately heat up water phase (phase W) and fat phase (phase F) to 80°C.
- 2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
- 3. Add thickener phase (phase T) and then homogenize for 1 min at 15.000 rpm.
- 4. Cool down while stirring with a paddle stirrer at 300 rpm.
- 5. At below 30°C add perfume phase (phase P)
- 6. Finally homogenize again at 15.000 rpm.



W = Water phase; F = Fat phase; T = Thickener phase; P = Perfume phase