

CLEANSING-MASK

_148_18_4_2

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	60,60
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
W	CITRIC ACID	Citric Acid	0,10
T	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
T	JAGUAR S	Cyamopsis Tetragonoloba (Guar) Gum	1,00
D	PLANTACARE 1200 UP	Lauryl Glucoside	10,50
D	AMISOFT ECS-22W	Aqua + Disodium Cocoyl Glutamate	10,00
D	EMULPHARMA ECO 10	Polyglyceryl-10 Laurate	2,00
B	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
P	PERFUME NICE DAY 441411	Parfum	0,80
Total:			100,00

Procedure:

1. Heat up water phase (phase W) to 80°C.
2. Add thickener phase (phase T) to water phase under stirring with IKA paddle stirrer at 200 rpm.
3. Cool down with IKA paddle stirrer at 200 rpm.
4. Add detergent phase (phase D) at below 40°C and reduce the stirrer speed to 100 rpm.
5. At below 40°C add Alpin Heilmoor Extract™ (phase B).
6. At below 30°C add perfume phase (phase P).
7. Stir for another 15 min until a homogeneous product is obtained.



W = Water phase; T = Thickener phase; D = Detergent phase; B= Beads phase; P = Perfume phase

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FACIAL- DAY CREAM oily skin

_148_19_5_24

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	72,95
W	ARLACEL LC MBAL PW-(MV) SP	Sorbitan Stearate + Sorbityl Laurate	3,00
W	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	2,50
F	CRODAMOL ML MBAL-LQ-(RB)	Myristyl Lactate	5,00
F	TEGOSOFT MM	Myristyl Myristate	5,00
F	TEGOSOFT SH	Stearyl Heptanoate	5,00
F	SYMCOLOR FOOD COLOR CHLOROPHYL	CI 75810 (Copper Chlorophyll) + Helianthus Annuus (Sunflower) Seed Oil	0,20
T	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
T	UNIQUES SFE SYSTEM	Pectin + Xanthan Gum + Carrageenan	0,75
P	PERFUME NICE DAY 441411	Parfum	0,60
			Total: 100,00

Procedure:

1. Separately heat up water and fat phase (phase W+F) to 80°C
2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
3. Add thickener phase (phase T) and homogenize for 2 min at 20.000 rpm with homogenizer.
4. Cool down with IKA paddle stirrer at 300 rpm.
5. At below 35°C add perfume phase (phase P).
6. Finally homogenize for 2 min at 15.000 rpm.

W = Water phase; F = Fat phase; T = Thickener phase; P = Perfume phase



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FACIAL- DAY CREAM *sensitive skin*

_148_18_4_2

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	68,75
W	HAMAMELIS LEAVES BIO EXTRACTIVE	Glycerin + Aqua + Hamamelis Virginiana Leaf Extract	5,00
W	ARLACEL LC MBAL PW-(MV) SP	Sorbitan Stearate + Sorbityl Laurate	3,00
W	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	1,50
F	CRODAMOL ML MBAL-LQ-(RB)	Myristyl Lactate	5,00
F	TEGOSOFT MM MB	Myristyl Myristate	5,00
F	COCOA BUTTER REFINED	Theobroma Cacao (cocoa) Seed Butter	2,00
F	ALMOND OIL COLD PRESSED, KBA	Prunus Amygdalus Dulcis (sweet Almond) Oil	2,00
F	SHEABUTTER REFINED	Butyrospermum Parkii Butter	2,00
T	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
T	UNIQUESSENS SFE SYSTEM	Pectin + Xanthan Gum + Carrageenan	0,75
Total:			100,00

Procedure:

1. Separately heat up water and fat phase (phase W+F) to 80°C.
2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
3. Add thickener phase (phase T) and homogenize for 2 min at 20.000 rpm with homogenizer.
4. Cool down with IKA paddle stirrer at 300 rpm.
5. Finally homogenize for 2 min at 15.000 rpm.

W = Water phase; F = Fat phase; T = Thickener phase



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FACIAL CLEANSING GEL

_148_19_6_7

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	65,15
T	KELTROL V	Xanthan Gum	1,50
D	AMISOFT CS-22W	Sodium Cocoyl Glutamate + Disodium Cocoyl Glutamate + Water	15,00
D	ARGAN OIL COLD PRESSED, KBA	Argania Spinosa Kernel Oil	1,00
D	PANTHENOL 75 W	Panthenol + Aqua + Citric Acid	1,35
D	PLANTACARE 1200 UP	Lauryl Glucoside	1,75
D	PLANTACARE 2000 UP/MB	Decyl Glucoside	1,75
D	PLANTACARE 818 UP	Coco Glucoside	8,00
D	SYMDIOL 68	1,2-Hexanediol + Caprylyl Glycol	0,50
D	SYMSAVE H	Hydroxyacetophenone	0,50
P	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	2,50
P	PERFUME NICE DAY 441411	Parfum	1,00
Total:			100,00

Procedure:

1. Heat up water phase (phase W) to 80°C.
2. Add thickener phase (phase T) to water phase under stirring with homogenizer at 10.000 rpm.
3. Homogenize for 2 min at 15.000 rpm until a lump-free gel is formed.
4. Cool down with IKA paddle stirrer at 200 rpm.
5. Add the detergent phase (phase D) at below 40°C and reduce the stirrer speed to 100 rpm.
6. At below 30°C add pigment phase (phase P).
7. Stir for a further 15 min until a homogeneous product is obtained.

W = Water phase; T = Thickener phase; D = Detergent phase; P = Pigment phase



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LIP BALM

_148_19_16_3

Phase	Ingredient	INCI	%
F	CASTOR OIL COLD PRESSED KBA	Ricinus Communis (Castor) Seed Oil	57,40
F	ALMOND OIL COLD PRESSED KBA	Prunus Amygdalus Dulcis (Sweet Almond) Oil	20,10
F	DERMOFEEL VISCOLID MB	Hydrogenated Vegetable Oil	8,00
F	SOFTISAN 649	Bis-Diglyceryl Polyacyladipate-2	5,00
F	SHEABUTTER RAW KBA	Butyrospermum Parkii Butter	3,00
F	MANGO BUTTER KBA, DEODORIZED	Mangifera Indica (Mango) Seed Butter	3,00
F	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	1,50
F	COCOA BUTTER DEODORIZED KBA	Theobroma Cacao (Cocoa) Seed Butter	1,00
A	AROMA RASPBERRY NI	Aroma	1,00
			Total: 100,00

Procedure:

1. Heat up fat phase (phase F) to 80°C until all components are clearly melted.
2. Cool down with IKA paddle stirrer at 300 rpm.
3. At below 35°C add aroma phase (phase A).
4. As soon as a turbidity is visible, homogenize for 2 min with homogenizer at 20.000 rpm.
5. Fill immediately.



F = Fat phase; A = Aroma phase

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PEEL-OFF-MASK

_148_18_1_2

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	58,65
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
T	POVAL 10-98	Polyvinyl Alcohol	10,00
P	ETHANOL 96% (604 OR 642)	Alcohol, denat.	15,00
P	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
P	92507 ORANGE OIL	Citrus Aurantium Dulcis (Orange) Peel Oil	1,00
P	DERMOFEEL TOCO 70 NON GMO	Tocopherol + Helianthus Annuus (Sunflower) Seed Oil	0,35
P	MICROCARE EMOLLIENT PTG	Pentylene Glycol	5,00
Total:			100,00

Procedure:

1. Heat up water phase (phase W) to 90°C. Add polyvinyl alcohol (phase V) in portions to the water phase while stirring and keep temperature.
2. When the total amount of polyvinyl alcohol has been added, balance water and keep the temperature for at least 30 minutes.
3. Cool down while stirring with a paddle stirrer at 500-700 rpm.
4. At below 35°C reduce stirring speed to 200 rpm and add the perfume phase (phase P).
5. After complete distribution of the perfume phase, stir again for 15 min at 500-700 rpm until a homogeneous product is obtained.

W = Water phase; T = Thickener phase; P = Perfume phase



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PURIFYING-MASK

_148_18_7_2

Phase	Ingredient	INCI	%
W	WATER, DEIONIZED	Aqua	65,55
W	GLYCEROL 99,5% VEGAN	Glycerin + Aqua	5,00
W	HYDROLITE 5 GREEN	Pentylene Glycol	5,00
F	ALPIN HEILMOOR EXTRACT™ (AHE)	Peat Extract	5,00
F	Softigen Pura	Olus Oil	5,00
F	DERMOFEEL GSC SG	Glyceryl Stearate Citrate	4,00
F	DERMOFEEL MT 70 NON GMO	Tocopherol + Helianthus Annuus (Sunflower) Seed Oil	0,35
F	LANETTE 22	Behenyl Alcohol	3,00
F	LANETTE O	Cetearyl Alcohol	3,00
T	EUTANOL G	Octyldodecanol	3,00
T	SILIGEL	Xanthan Gum + Lecithin + Sclerotium Gum + Pullulan + Silica	0,50
P	PERFUME NICE DAY 441411	Parfum	0,60
Total:			100,00



Procedure:

1. Separately heat up water phase (phase W) and fat phase (phase F) to 80°C.
2. Add fat phase to water phase while stirring with homogenizer at 10.000 rpm.
3. Add thickener phase (phase T) and then homogenize for 1 min at 15.000 rpm.
4. Cool down while stirring with a paddle stirrer at 300 rpm.
5. At below 30°C add perfume phase (phase P)
6. Finally homogenize again at 15.000 rpm.



W = Water phase; F = Fat phase; T = Thickener phase; P = Perfume phase

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